



# MATERIAL SAFETY DATA SHEET (MSDS)

MSDS No. : 1004

Issued Date: NOV.01, 2005

## 1. CHEMICAL, PRODUCT & COMPANY IDENTIFICATION

PRODUCT NAME : Titacon TF502, TF905, TF910, TF920  
MANUFACTURER : TITAN PLASTICS COMPOUNDS CO., LTD  
SECTION IN CHARGE : Quality Management  
ADDRESS : No.120,Anbei Rd., Yanchao Township, Kaohsiung County, Taiwan, R.O.C  
TELEPHONE NUMBER : 886-7-6167976  
FACSIMILE NUMBER : 886-7-6164464

## 2. COMPOSITION / INFORMATION ON INGREDIENTS

COMPOSITION: Polyoxymethylene (Polyacetal )  
POM  $\geq$ 78%, Stabilizers etc.  $\leq$ 2%, Polytetrafluoro ethylene(PTFE) 1.5~20%  
STRUCTURAL Polyoxymethylene (Polyacetal )  
FORMULA:  $-(\text{C H}_2\text{O})_n-$   
CAS No. : 24969-26-4 ( base resin ) .  
INGREDIENTS Formaldehyde.  
CONTRIBUTING TO  
THE HAZARD :

## 3. HAZARDS IDENTIFICATION

MOST IMPORTANT HAZARDS: Incomplete combustion leads to generation of toxic gases such as carbon monoxide, in addition to carbonic acid gas and water.  
Decomposition of polymer also leads to generation of formaldehyde.

HUMAN HEALTH EFFECTS: Not applicable.

ENVIRONMENTAL EFFECTS: Not applicable.

PHYSICAL AND CHEMICAL HAZARDS: It is inflammable substance and combustible if an igniting source is existent.  
Neither dangerous reaction, fire nor explosion can be caused under normal conditions.

PHYSICAL AND CHEMICAL HAZARDS 2: PTEF, the filler, produces a particle-like substance, that can cause polymer fume fever, when it is heated up a temperature higher than the melting point or above 260°C for a long time. It further produces a trace of hydrogen fluoride and carbonyl fluoride at about 400°C, and their quantity increases as the temperature rises.

THE CLASSIFICATION: Not applicable.

## 4. FIRST-AID MEASURES

EYE CONTACT: Cool and rinse the eye with clean water for at least 15 minutes when the eyes had contact with molten polymer. In case of wearing contact lenses, remove the lenses as soon as possible, and ask a physician for advice. When the eye had contact with the polymer in an ordinary solid form, rinse the eye with clean water without delay. If the discomfort persists, ask a physician for advice.

SKIN CONTACT: Cool the contacted skin with clean water without delay, if a contact with the polymer in a molten form. Do not force to remove the solid resin on the skin. If any burns are observed on the skin, ask a physician for advice.

INHALATION:	When a gas generated from the molten polymer has been inhaled, remove fresh air without delay and wait until the victim is recovered. If sick feeling continues, ask a physician for advice.
INGESTION :	Help to vomit as much as possible. If sick feeling continues, and ask a physician for advice.
MELT PROCESSING:	For molten plastic skin contact, cool affected area rapidly with water and immediately seek medical attention. WARNING: Do not attempt removal of plastic without medical assistance. Do not use solvent for removal If inhalation of processing fumes causes irritation, leave contaminated area and breathe fresh air. If coughing , difficult breathing or any other symptoms develop, seek medical attention at once, even if symptoms develop at a later time.

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## 5. FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA :	Water, form fire-extinguishing agent, powder fire-extinguishing agent, and carbon dioxide gas.
SPECIFIC METHODS :	Extinguish the fire with water. A method of extinguishing an ordinary fire may be applied. Do not apply water directly to processing machines.
SPECIFIC HAZARDS :	Incomplete combustion leads to generation of toxic gases such as carbon monoxide or formaldehyde, in addition to carbonic acid gas and water.
SPECIAL EQUIPMENT FOR THE PROTECTION OF FIREFIGHTERS	In case the fire gained force, use a gas mask or other protective equipment.

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## 6. ACCIDENTAL LEAKAGE MEASURES

PERSONAL PRECAUTIONS :	When pellets were spilled on the road or floor, wipe them off with a besom or cleaner not to cause slipping.
ENVIRONMENTAL PRECAUTION :	Handle the spillage in accordance with provisions given in the "Resin pellet spillage preventive manual", in order to prevent intakes by marine animals and birds.

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## 7. HANDLING AND STORAGE

HANDLING 1:	Polyacetal resin in a pellet form will neither ignite nor explode at room temperatures, but it falls under the inflammables designated by the Fire Service Law. Keep it away from the igniting sources, as it quickly gains force once it is ignited.
HANDLING 2:	Polyacetal resin in a powdered form is likely to cause dust explosion and is therefore designated in the Guideline for Hazard of Dust Explosion in U.S. Bureau of Mines. Effective earthing means or use of inert gas like N <sub>2</sub> are required for dust handling equipment to eliminate static electricity.
HANDLING 3:	Polyacetal pellets spilled on the floor are likely to cause slipping. Remove such spillage at any times.
HANDLING 4:	For molding work, effective means for local exhaust are required to discharge gases generated by melt processing.
HANDLING 5:	Avoid inhaling of gases generated in molding work. Do not directly touch resin of high temperature.
HANDLING 6	Avoid retaining hot resin in the processing machines for many hours.
HANDLING 7:	Avoid mixed extrusion with strong acid, oxidizing agents and PVC.

STORAGE 1:	Keep the substance away from any fire or heat sources for the sake of safe storage.
STORAGE 2:	This polymer is a synthetic resin designated as an inflammable substance by the Fire Service Law and should be handled in accordance with municipal rules and regulations (concerning firefighting equipment, indoor storage, for instance).
STORAGE 3	No smoking at a storage.
STORAGE 4	Smoking a cigarette to which a PTFE product is adhered may lead to inhaling a decomposed gas. Therefore, prohibit smoking at working places. Wash your face and hands after handling products. Keep it in mind that the products will not adhere to the cigarettes. Close the cover of products after handling products.
RECOMMENDED PACKAGING MATERIALS:	No information.

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### 8. EXPOSURE CONTROL / PERSONAL PROTECTION

CONTROL CONCENTRATION	None at present.
PERMISSIBLE CONCENTRATION:	<p>OSHA PEL/1985  Max. permissible concentration of inactive powder 15mg/m<sup>3</sup>  - ditto - (Aspiration ) 5mg/ m<sup>3</sup>  ACGIH TLV/1992 1993  Exposure limit of the powder TWA 10 mg/ m<sup>3</sup>  (Reference) Human exposure to formaldehyde  - Ministry of Health &amp; Welfare/2002 Guideline value 0.08 ppm  OSHA Parameter/1992  TWA 0.75 ppm  STEL 2 ppm  ACGIH TLV/1992 1993  TWA 0.3 ppm</p>
ENGINEERING MEASURE:	<p>When handling dust: Use totally enclosed containers resisting dust explosion.  When heat melted in molding: Effective local ventilation must be provided.</p>
RESPIRATORY PROTECTION:	Wear a dust-proof mask.
EYE PROTECTION:	Wear protective glasses or goggles.
HAND PROTECTION:	Wear heat-resisting gloves against burns, when handling molten polymer.
SKIN & BODY PROTECTION:	Wear long sleeve clothes against burns, when handling molten polymer.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE :	Pellet.
ODOR:	Slight characteristic odor.
PHYSICAL STATE:	Solid.
BOILING POINT:	Not applicable.
VAPOUR PRESSURE :	Not applicable.

VOLATILITY:	Not applicable.
SUBLIMATION :	None
MELTING POINT :	165 °C ( 329 deg. F) .
DENSITY:	1.46
SOLUBILITY:	Insoluble in water.
FLASH POINT:	320°C or higher.
IGNITION POINT:	400°C or higher.
EXPLOSION PROPERTY:	Not applicable.
INFLAMMABILITY:	Inflammable (Designated as inflammable resin by the Fire Service Law).
REACTIVITY WITH WATER:	None.
OXIDIZABILITY:	None.
SELF-REACTIVITY:	None.
DUST EXPLOSIVENESS	Upper explosion limit : Not applicable. Lower explosion limit : 35g/ m <sup>3</sup> .

#### 10. STABILITY AND REACTIVITY

STABILITY AND REACTIVITY	Stable for normal storage or handling.
CONDITIONS TO AVOID:	Avoid contacts with strong acid, oxidizing agent or PVC under hot melt conditions.
CONDITIONS TO AVOID2:	The filler PTFE could react with powdered metals such as aluminium or magnesium and with oxidizing agents such as fluorine and fluorides like fluorine trichloride and cause fire or explosion.
HAZARDOUS DECOMPOSITION PRODUCTS :	Formaldehyde will be generated when heated (for drying or melting)or burnt.
HAZARDOUS DECOMPOSITION PRODUCTS2 :	The filler PTFE starts decomposing very slowly at a temperature higher than 260°C, the decomposition rate increases at a temperature higher than 400°C (Temperature level and constituents likely to start formation)
	Tetrafluoroethylene      430°C or higher
	Hexafluoropropyrene      440°C or higher
	Parfluoroisobutylene      475°C or higher
	Carbonyl                      500°C or higher

#### 11. TOXICOLOGICAL INFORMATION

SKIN CORROSIVE PROPERTIES :	No finding
SENSITIZING & IRRITANT EFFECTS:	Gas generated in drying or melting is irritating eyes and skins.
ACUTE TOXICITY (INCLUDING LD <sub>50</sub> )	No finding
SUBACUTE TOXICITY :	No finding
CHRONIC TOXICITY :	No finding

MUTAGENECITY (Micro organisms, chromosomal aberration):	No finding
REPRODUCTIVE TOXICITY :	No finding
TERATOGENICITY :	No finding
OTHERS (Including generation of hazardous gases by reaction with water, for example) :	No finding in this report means that there will be no hazard in general, but no proving data available at the time of reporting.
OTHER CAUTIONS 1:	With regard to dust, the maximum permissible concentration and limits are fixed by OSHA and ACGIH.
OTHER CAUTIONS 2:	Formaldehyde will be generated when heated (for drying or melting) or burnt.
OTHER CAUTIONS 3:	<p>Hazardousness of PTFE, the filler is as follows:</p> <p>Animal Test</p> <p>Not stimulative to the skin. Inhaling PTFE dusts of high concentration leads to stimulation to the lung. No notable toxic effect observed by repeated dosing. Dosing for a long period causes changes in White blood counts. No genic toxicity noted in animal and culture studies of bacterial cells.</p> <p>Influences to human health</p> <p>Inhaling fume generated during combustion is likely to cause polymer fume fever with symptoms like transient influenza accompanying fever, chills and coughing lasting for 24 hours. No absorption from the skin. No report on sensitization available.</p> <p>Adverse effects of hydrogen fluoride</p> <p>Inhaling hydrogen fluoride of low concentration causes firstly hard breathing following by coughing and severe irritation of eyes, nose and throat, then successive chills for 1 or 2 days, and finally difficulty in breathing, cyanosis and pulmonary edema. Exposure to hydrogen fluoride of high concentration, for short time or long time, will give damages liver and kidneys.</p> <p>Adverse effects of carbonyl fluoride</p> <p>Skin: Unpleasantness or herpes</p> <p>Eyes: Corneal or conjunctiva ulceration</p> <p>Respiratory organs: Irritation</p> <p>Lungs: Transient irritation such as coughing unpleasantness, hard breathing or short breathing</p> <p>Carcinogenicity: No description with Japan industrial Hygiene Society(1933 edition), OSHA(1933 edition), NTP(1989 edition) IARC(1987 edition): Group 3</p>
OTHER CAUTIONS 4:	Carcinogenicity class of formaldehyde, which may be generated if, overheated. IARC(International Agency for Research on Cancer): Group 1

## 12. ECOLOGICAL INFORMATION

BIODEGRADABILITY:	No finding.
BIOACCUMULATION :	No finding.
FISH TOXICITY:	No finding.

## 13. DISPOSAL CONSIDERATION

WASTE FROM RESIDUES 1 : This is designated as waste plastics among industrial wastes by the Wastes Disposal Law. Disposal waste through licensed wastes handlers or local autonomous bodies if they are handling wastes disposal.

WASTE FROM RESIDUES 2 : When disposed by incineration, use the well controlled incinerators in accordance with the Wastes Disposal Law, Air Pollution Control Law and Water Pollution Prevention Law.

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#### 14. TRANSPORT CONSIDERATION

UN CLASSIFICATION NUMBER: Not applicable.

OTHER CAUSIONS 1: Handle with care so as not to give damages to containers or not to be subjected to wetting.

OTHER CAUSIONS 2: Secure the containers firmly so as not to cause collapsing.

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#### 15. REGULATORY INFORMATION

FIRE SERVICE LAW: Inflammable synthetic resin.  
Designated quantity: More than 20 m<sup>3</sup> for the foamed product.  
More than 3,000 kg for other types.

WASTE DISPOSAL LAW: Waste plastics among industrial wastes.

OTHERS : Formaldehyde is designated as Class 3 substance by the Industrial Safety and Health Law (Regulations concerning hazards caused by specific chemicals) and designated as deleterious substance by the Poisons and Deleterious Substance Control Law. Recommended usage, criteria, and limit values are provided by Japan Industrial Safety and Health Society, OSHA and ACGIH.

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#### 16. OTHER INFORMATION

HANDLING OF THE DETAILS GIVEN ABOVE: Details given above are based on references, information and data available at this moment, but no warranty can be made on exactness of these details. They are also prepared on the assumption that the product will be handled in a normal way. For special handling, adequate safety and environmental measures should be taken in respect to its applications. Our products are not specifically intended for implants for medical and dental applications, and therefore they are not recommended for such applications. "No finding" in this report means that there will be no hazard in general, but no proving data is available at the time of reporting.

WHERE TO CALL FOR FURTHER INFORMATION : 07-6167976